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an applicator roll for continuously applying a second asphalt-based coating to a second surface of the mat in a manner so that the second coating forms a layer on the second surface;

a metering device positioned adjacent the applicator roll with a gap therebetween, the size of the gap determining the thickness of the layer of second coating; and

a scraping device for scraping the second coating from the surface of the applicator roll and smoothly applying the scraped coating to the mat.